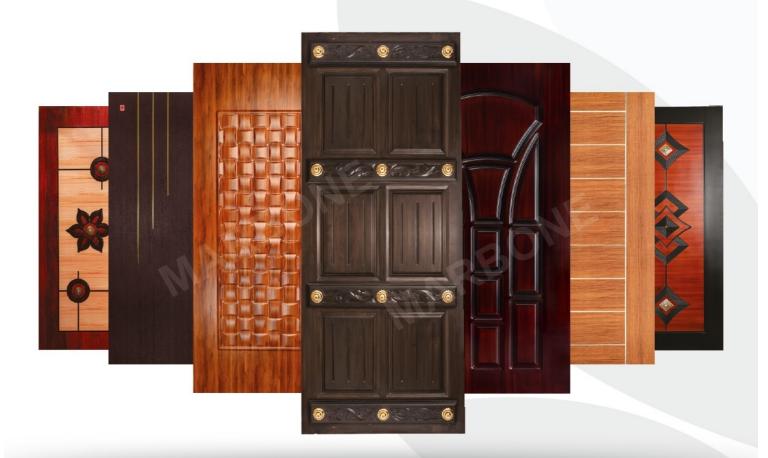


doors for ages[™]



PRODUCT PORTFOLIO

Because your house is not just a building, it's your home.



doors for ages[™]



I PRODUCTS!

SOLID PANEL CRAFT

CRAFTED VARNISH

MOULDED VARNISHED DOORS

3D LAMINATED DOORS

CNC DIGITAL DOOR

PREMIUM PVC LAMINATED DOORS (P.MEMBRANE)

DIGITAL LAMINATED DOORS

PVC LAMINATED DOORS WITH STRIP (MEMBRANE)

PVC LAMINATED DOORS (MEMBRANE)

WHITE PRIMERED MOULDED PANEL DOORS

HDHMR FLUSH DOOR

FLUSH DOORS

WPC DOORS

WPC DOOR FRAMES (CHOUKHAT)

CROWN PANELS



MARBONE

doors for ages

doors for ages[™]

quality doors for quality living

COMPANY PROFILE

Marbone is the flagship brand of Biharilal Greenwood Pvt. Ltd. Inspired by the revolution in the Indian construction Industry in the last 20 years and its continuous strive to attain excellence, Marbone joined hands to the revolution and choose its way to challenge the myths in the door industry in India.

We have been contributing to the door industry for the last 25 years and finally went into the main stream as manufacturers of the best in class moulded panel doors, decorative flush doors, veneered doors, panel door of wood, etc. by using latest European technology. As a company, Marbone's undiverted goal is to respect the trust and faith that our clients have put in us since so long and stand by **our motto - Superlative Quality Standards.**

To make sure that every door built in our factory attains the parameter of superlative quality standards, we follow the latest European technology and mechanism to construct every single door and have roped in the best raw materials across the Globe from countries such as Canada, New Zealand, Malaysia, Chile, Ireland and Germany. Every finished door passes through the process of quality check to ensure that every door serves its purpose to perform for ages.

We have a distribution network of over 250 dealers to ensure proper reach of our product and sincere service; be it before or after sales. With us lies your trust, as we sincerely believe that

Your house is not just a building, it's your home.

FACTORY OVERVIEW













MARBONE

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doors for ages[™]

why choose marbone doors

QUALITY OVERVIEW

The simplest of all reason is that we truly know; every home is the most cherished possession of mankind and he takes all the possible ways to explore and create the most wonderful place to live in.

Your home is just not for you, but also for your most loved ones...

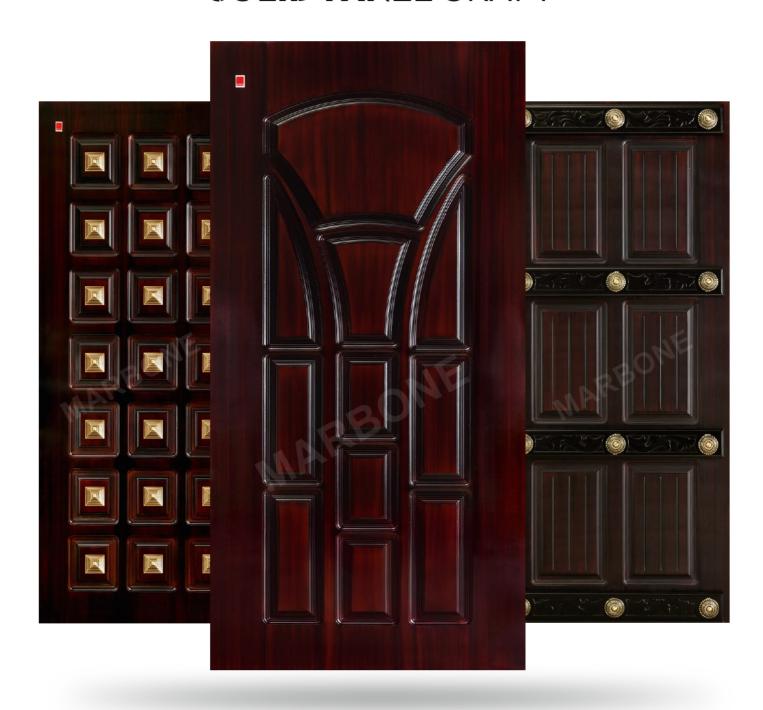
Marbone not only delivers to stand by sheer beauty but it also brings security to the gates of your heaven called home. At Marbone, we always march ahead in changing the perception of the door domain and sincerely believe that only promising words does not satisfy the purpose of quality and durability but building the trust is what really matters.

COMPARISONS BETWEEN MARBONE & OTHER DOORS

DESCRIPTION	MARBONEDOORS	OTHERDOORS
Make	As per IS and E1 Standards	Non Standard
Machines	Automated and Imported (0 technical error)	Local with Tolerance
Guarantee	5 years across all products	No Guarantee
Technical assistance	Assured	None
Service	Assured	Rare
DOOR	100% Pine HDHMR Flush Door - P.F.Grade	Traditional Flush Door
Door Surface	HDHMR Board 3.5 mm (Density over 1380 Kg/m3)	Core and Face Veneer or M.D.F.
Core	1.5 mm (Optional)	1.2 mm
Stiles and Rails	Spruce/Southern Yellow Pine/ Uruguay Pine/	Non Specified Hardwood
	Hemlock (Seasoned and Chemically Treated)	(Non-seasoned and Non-Treated)
Filler	100% Pine (Spruce/ Southern yellow Pine	Hardwood/ Newzealand Pine
	Uruguay Pine/ Hemlock) Seasoned	(Non-seasoned and Non-Treated)
	&Chemically Treated	
Resin (Door)	100% Phenol Formaldehyde (Water Proof)	Urea or Melamine Resin (Non water Proof
Thickness	30mm, 32mm, 35 mm (Can be customised)	Non Standard with variation
Size Availability	As per requirement	Standard
Design pattern	Pencil, Step Rout, Circular,Pin	Circular
Routing Depth	3.00 mm	1.6 mm
Pressing Temperature	170 Degree C.	80 Degree C.
Pressing Pressure	1000 P.S.I.	450 P.S.I.
Finish	Varnished with Sealer	Non Finished
Top Coat	Polyutherene with added Hardner with UV protection	Non Finished
Effect	Mat /Semi Mat/ Mirror High Gloss with wooden grain effect	Raw
Lamination	PVC 0.26/ 0.30 mm (Korean) UV protected	PVC 0.15 Local
Lamination resin	Pidilite/ Jowat (Excessive Stabe & Stingent)	Local with no Stability
Weather resistance	Fit	Unfit
Grievance redressal	Assured	None
Packaging	Double wrap with bubble film and carton	Plain carton
Delivery	Time Bound	Not assured



doors for ages[™]





SPC 01



SPC 03



SPC 02





SPC 05



SPC 07



SPC 06



SPC 08



SPC 09D



SPC 10D





SPC 10



SPC 11D



SPC 12D



SPC 11



SPC 12



SPC 13D



SPC 14D



SPC 13





SPC 15D





SPC 15





SPC 17D









SPC 19D



SPC 21



SPC 20D



SPC 22





doors for ages[™]

SOLID PANEL CRAFT

Appreciating the love for the solid panels and deep depth, we are here with an array of fine finished Solid Panel Craft doors. Beating the traditional panel doors with joints, we have come up with these doors which are perfectly finished and without any single joint on the panels – Which truly calls these doors as SOLID PANEL Doors. Crafted with automated machine line for the perfect designed Panels and finished with manual Polish and automated Polyutherene Top coat for the finish you Dream of.

TECHNICAL SPECIFICATIONS

DOOR
 100% Pine HDHMR Flush Door - P.F.Grade

Door Surface
 HDHMR Board 3.5 mm and 7 mm (Density over 1380 Kg/m3)

Core 1.5 mm (Optional)

Stiles and Rails
 Spruce/Southern Yellow Pine/ Uruguay Pine/

Hemlock (Seasoned and Chemically Treated)

■ Filler 100% Pine (Spruce/ Southern yellow Pine/ Uruguay Pine/ Hemlock)

Seasoned and Chemically Treated)

Resin (Door)
 100% Phenol Formaldehyde (Water Proof)

Thickness
 35 mm (Can be customised)

Size As per requirement

Design Pattern Panel rout

Routing Depth 6.5 mm

Pressing Temperature 170 Degree C.

Pressing Pressure 1000 P.S.I.

Finish Varnished with Sealer

Top Coat
 Polyutherene with added Hardner

Mat /Semi Mat/ Mirror High Gloss with wooden grain effect

COLOR OPTIONS



HONEY MATT / HIGH GLOSS



TEAK MATT / HIGH GLOSS



BLACK MATT / HIGH GLOSS

















GANESHA



HAZELNUT

















CRISS







MIRAGE















DAHLIA HONEY



SUNFLOWER



IRIS





CRAFTED VARNISH

For the ones who trend for Veneer finish with engravings, these doors are presented for a hasstle free application. Crafted Varnish doors are styled with engraved designs and finished with Polish and Polyutherene Top coat for the perfect resemblance of character to these Doors. Be it Dual color tone or single, Mat finish or Mirror gloss, these doors go with the best of interior designing.

TECHNICAL SPECIFICATIONS

DOOR
 100% Pine HDHMR Flush Door - P.F.Grade

Door Surface
 HDHMR Board 3.5 mm (Density over 1380 Kg/m3)

Stiles and Rails Spruce/Southern Yellow Pine/ Uruguay Pine/

Hemlock (Seasoned and Chemically Treated)

■ Filler 100% Pine (Spruce/ Southern yellow Pine/ Uruguay Pine/ Hemlock)

Seasoned and Chemically Treated)

Resin (Door)100% Phenol Formaldehyde (Water Proof)

Thickness 30mm, 32mm, 35 mm (Can be customised)

Size As per requirement

Design Pattern Pencil

Routing Depth 3.00 mm

Pressing Temperature 170 Degree C.

Pressing Pressure 1000 P.S.I.

Finish Varnished with Sealer

Top Coat
 Polyutherene with added Hardner

■ Effect Mat / Semi Mat / Mirror High Gloss with wooden grain effect



MOULDED VARNISHED DOORS



MOULDED VARNISHED DOORS



3 PANEL OVAL

1 PANEL



2 PANEL HORIZON



4 PANEL MAHOGANY

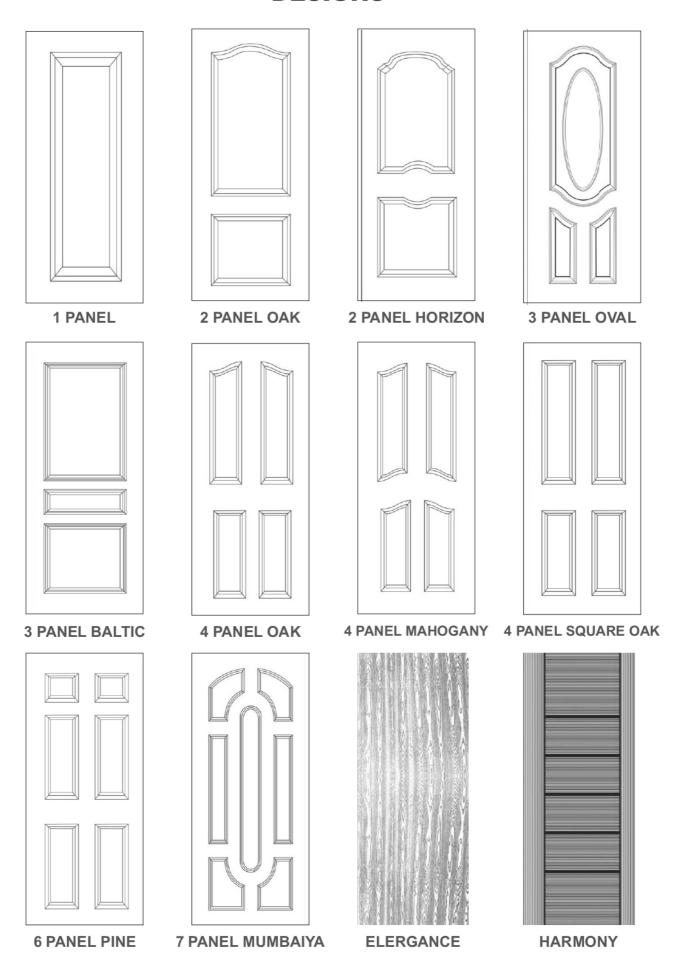


6 PANEL PINE

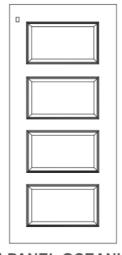


ELEGANCE

MOULDED VARNISHED DOORS DESIGNS



MOULDED VARNISHED DOORS DESIGNS



4 PANEL OCEANIC

COLOR OPTIONS



HONEY MATT / HIGH GLOSS



TEAK
MATT / HIGH GLOSS



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MOULDED VARNISHED DOORS

Marbone offers a wide array of durable, Stylish, stringent and quality Moulded Panel Doors.

With Texture of wood grains embossed on the surface, the doors give a natural aesthetic look of wooden fibre on the doors. These doors are varnished and finished with Polyutherene Top coat for the complete finish satisfying your feel of panels and the texture.

TECHNICAL SPECIFICATIONS

Door Surface Moulded desified Wood Fibre Plates (Tropical Hardwood)

with density of iver 1200 kg/m3 and thickness of 3.2mm

Stiles and Rails
 Spruce/Southern Yellow Pine/ Uruguay Pine/ Hemlock

(Seasoned and Chemically Treated)

Filler
 100% Pine (Spruce/ Southern yellow Pine/ Uruguay Pine/ Hemlock)

Seasoned and Chemically Treated)

Resin (Door)
 100% Phenol Formaldehyde (Water Proof)

Thickness
 30 mm, 32mm, 35 mm (Can be customised)

Size As per requirement

Design pattern Moulded

Pressing Temperature 170 Degree C.

Pressing Pressure 1000 P.S.I.

Finish
 Varnished with Sealer

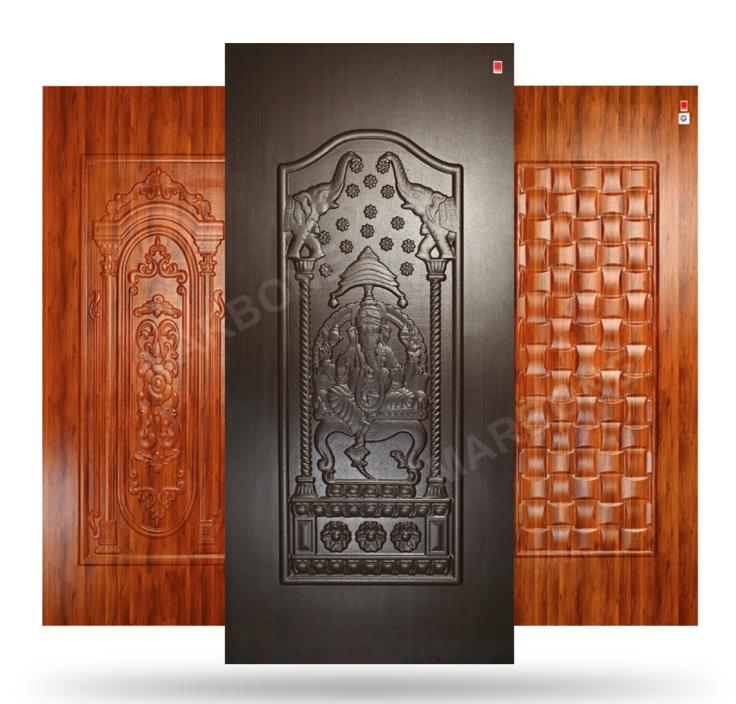
Top Coat
 Polyutherene with added Hardner

Effect Mat / Semi Mat / Mirror High Gloss with wooden grain texture



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3D LAMINATED DOORS





3D 08 3D09

3D07

3D LAMINATED DOORS









3D 11



3D 12 3D 13

3D LAMINATED DOORS

Carving has been India's identity and glory.

Here we are with the best of 3D Carving on the doors to make the doors look modern keeping our heritage of carving intact. All the carvings are without any flaw as it is machine done for the perfect finish every single time. Finished with PVC lamination on the surface with exciting natural wooden colors to choose from.

TECHNICAL SPECIFICATIONS

DOOR
100% Pine HDHMR Flush Door - P.F.Grade

Door Surface
 HDHMR Board 3.5 mm (Density over 1380 Kg/m3)

Core 1.5 mm (Optional)

Stiles and Rails
 Spruce/Southern Yellow Pine/ Uruguay Pine/ Hemlock

(Seasoned and Chemically Treated)

■ Filler 100% Pine (Spruce/ Southern yellow Pine/ Uruguay Pine/ Hemlock)

Seasoned and Chemically Treated)

Resin (Door) 100% Phenol Formaldehyde (Water Proof)

Lamination
 PVC 0.30 mm (Korean)

Lamination resin
 Pidilite/ Jowat (Excessive Stabe & Stingent)

Thickness
 30 mm, 32mm, 35 mm (Can be customised)

Size As per requirement

Design pattern
 3D (Elevated)

Routing Depth
 10 mm

Pressing Temperature
 170 Degree C.

Pressing Pressure 1000 P.S.I.

COLOR OPTIONS



ROSEWOOD MATT/GLOSSY



ANDHRA TEAK MATT/GLOSSY



GOLDEN TEAK MATT/GLOSSY



CNC DIGITAL DOORS



CNC DIGITAL DOORS







CNCD 02



CNCD 03



CNCD04



CNCD 05





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CNC DIGITAL DOORS

With multi-toned textured colors and designs, these are the doors with engraving on the surface giving it a unique look. With PVC lamination for the finish, these doors offer a wide match to any interior.

TECHNICAL SPECIFICATIONS

DOOR
 100% Pine HDHMR Flush Door - P.F.Grade

Door Surface
 HDHMR Board 3.5 mm (Density over 1380 Kg/m3)

Core 1.5 mm (Optional)

Stiles and Rails
 Spruce/Southern Yellow Pine/ Uruguay Pine/ Hemlock

(Seasoned and Chemically Treated)

Filler
 100% Pine (Spruce/ Southern yellow Pine/ Uruguay Pine/ Hemlock)

Seasoned and Chemically Treated

Resin (Door)
 100% Phenol Formaldehyde (Water Proof)

Lamination
 0.30 mm (Printed and Textured)

Lamination resin
 Pidilite/ Jowat (Excessive Stabe & Stingent)

Thickness 30 mm, 32mm, 35 mm (Can be customised)

Size As per requirement

Design pattern Pencil

Routing Depth 2.8 mm

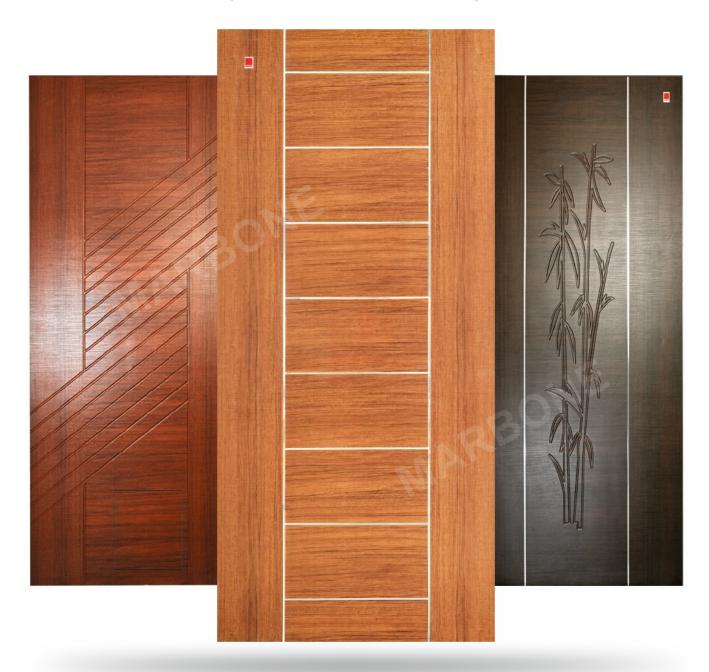
Pressing Temperature 170 Degree C.

Pressing Pressure 1000 P.S.I.



PREMIUM PVC LAMINATED DOORS

(PREMIUM MEMBRANE)



PREMIUM PVC LAMINATED DOORS







PM 02



PM 03



PM 04



PM 05



PM 06 BAMBOO STRIP



PM 07 BAMBOO STRIP



PM 08

COLOR OPTIONS



ROYAL TEAK



CHOCO BROWN



RED GUTWOOD



VINTAGE CREAM





PREMIUM PVC LAMINATED DOORS

For the love of Simplicity, we bring to you Premium Laminated Doors which are elegant to the core. With the Rich vertical and horizontal Grains, these doors can give any other door a run for worth.

Not catastrophe with mush designing, these doors are best suited to to go with premium interiors.

TECHNICAL SPECIFICATIONS

DOOR
100% Pine HDHMR Flush Door - P.F.Grade

Door Surface
 HDHMR Board 3.5 mm (Density over 1380 Kg/m3)

■ Core 1.5 mm (Optional)

Stiles and Rails
 Spruce/Southern Yellow Pine/ Uruguay Pine/ Hemlock

(Seasoned and Chemically Treated)

■ Filler 100% Pine (Spruce/ Southern yellow Pine/ Uruguay Pine/ Hemlock)

Seasoned and Chemically Treated

Resin (Door)
 100% Phenol Formaldehyde (Water Proof)

LaminationPVC 0.30/ 0.35 mm (Korean)

Lamination resin
 Pidilite/ Jowat (Excessive Stabe & Stingent)

Thickness
 30 mm, 32mm, 35 mm (Can be customised)

Size As per requirement

Design pattern
 Step Rout/ Pencil/ circular

Routing Depth 2.8 mm

Pressing Temperature 170 Degree C.

Pressing Pressure 1000 P.S.I.



STRIP COLORS GOLD, SILVER, ROSEGOLD



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DIGITAL LAMINATED DOORS



DIGITAL LAMINATED DOORS







DL 02



DL 03



DL 04



DL 05



DL 06



DL 07



DL 08



DL 09



DL 10



doors for ages[™]

DIGITAL LAMINATED DOORS

If prints are your fascination, these are the doors for you. Digital Laminated Doors are without any engraving with Printed PVC sheets. These Doors are available in many designs and are eyecatching.

TECHNICAL SPECIFICATIONS

DOOR 100% Pine HDHMR Flush Door - P.F.Grade

Door Surface
 HDHMR Board 3.5 mm (Density over 1380 Kg/m3)

Core 1.5 mm (Optional)

Stiles and Rails
 Spruce/Southern Yellow Pine/ Uruguay Pine/ Hemlock

(Seasoned and Chemically Treated)

Filler
 100% Pine (Spruce/ Southern yellow Pine/ Uruquay Pine/ Hemlock)

Seasoned and Chemically Treated

Resin (Door)
 100% Phenol Formaldehyde (Water Proof)

Lamination
 PVC 0.30 mm Printed

Lamination resin
 Pidilite/ Jowat (Excessive Stabe & Stingent)

Thickness
 30 mm, 32mm, 35 mm (Can be customised)

Size As per requirement

Design pattern Printed Plain

Pressing Temperature 170 Degree C.

Pressing Pressure 1000 P.S.I.



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WITH STRIP



MDS 01



MDS 03



MDS 02



MDS 04

MEMBRANE DOOR **WITH STRIP**



MDS 05



MDS 07



MDS 06





MD 112

MD 111

MD 109 MD 110



MD 113



MD 114



MD 115



MD 116



MD 117



MD 118



MD 119



MD 120



MD 121



MD 122





MD 123 MD 124



MD 125



MD 126



MD 127



MD 128



MD 129



MD 130



MD 131



MD 132



MD 133



MD 134



MD 135



MD 136



MD 137



MD 138



MD 139



MD 140



MD 141



MD 142



MD 143



MD 144



MD 145



MD 146



MD 147



MD 148



MD 301



MD 303



MD 304



MD 305



MD 306



MD 307



MD 308



MD 309



MD 310



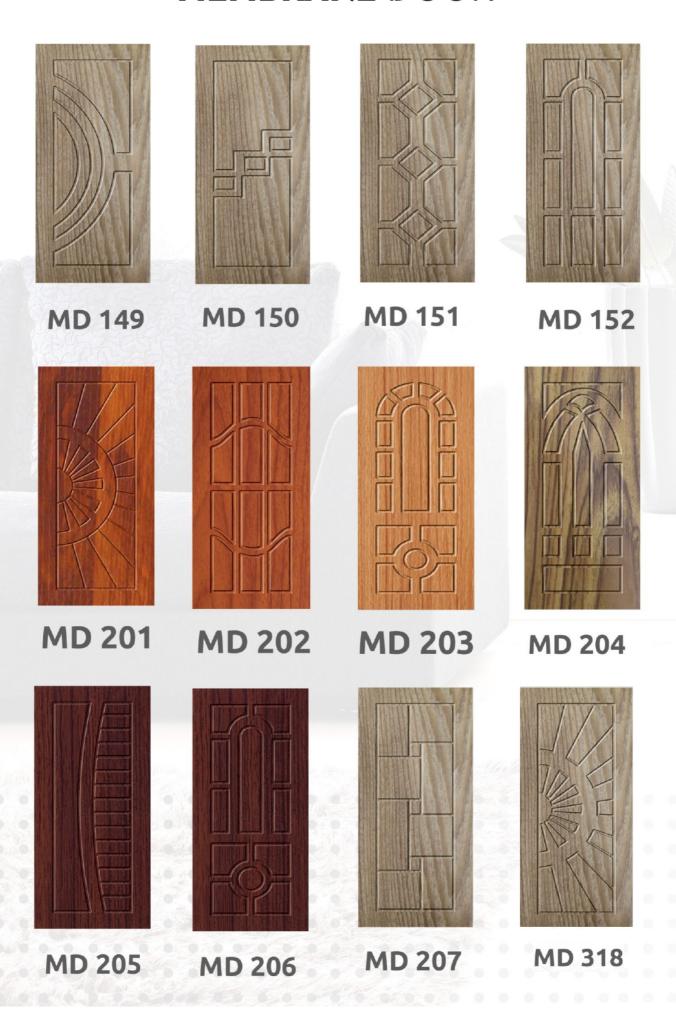
MD 311



MD 312



MD 313





MD 314



MD 315



MD 316



MD 317



MD 318



MD 319

COLOR OPTIONS



ROSEWOOD MATT/GLOSSY



ANDHRA TEAK MATT/GLOSSY



GOLDEN TEAK MATT/GLOSSY





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MEMBRANE DOOR

Marbone brings an out of league Membrane Doors. These doors are stingent and affordable with the best of designs available. We have also come up with premium designs in Membrane doors studded with metal strips and Dooms. Truly classic to suite your interior without a cut in your pocket.

TECHNICAL SPECIFICATIONS

100% Pine HDHMR Flush Door - P.F.Grade DOOR

Door Surface HDHMR Board 3.5 mm (Density over 1380 Kg/m3)

Core 1.5 mm (Optional)

Stiles and Rails Spruce/Southern Yellow Pine/ Uruguay Pine/ Hemlock

(Seasoned and Chemically Treated)

Filler 100% Pine (Spruce/ Southern yellow Pine/ Uruguay Pine/ Hemlock)

Seasoned and Chemically Treated

Resin (Door) 100% Phenol Formaldehyde (Water Proof)

Lamination PVC 0.26 / 0.30 mm (Korean)

 Lamination resin Pidilite/ Jowat (Excessive Stabe & Stingent)

Thickness 30 mm, 32mm, 35 mm (Can be customised)

Size As per requirement

Design pattern Step Rout/ Pencil/ circular

Routing Depth 2.8 mm

170 Degree C. **Pressing Temperature**

Pressing Pressure 1000 P.S.I.



FINISH VIEW



STRIP COLORS GOLD, SILVER, ROSEGOLD



doors for ages $^{\text{\tiny TM}}$

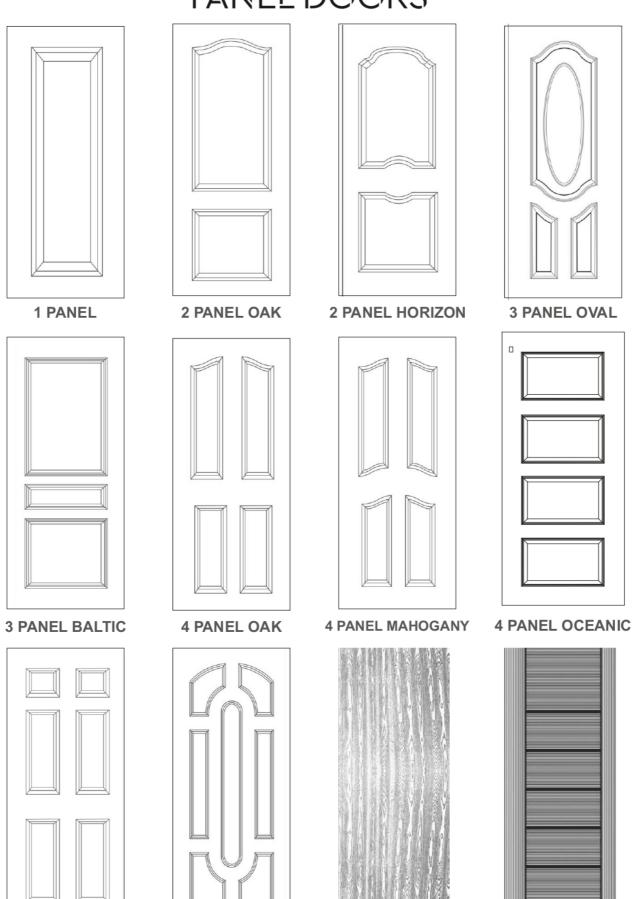
WHITE PRIMERED MOULDED

PANEL DOORS



WHITE PRIMERED MOULDED

PANEL DOORS



6 PANEL PINE 7 PANEL MUMBAIYA EL

ELERGANCE HARMONY





doors for ages[™]

WHITE PRIMERED MOULDED

PANEL DOORS

Marbone offers a wide range of durable, stylish, stringent and quality Moulded Panel doors. These Doors are White Primered so that it can be painted or polished as you like. With texture and grains on the surface along with panels, it goes with your demand of natural wooden feel.

TECHNICAL SPECIFICATIONS

■ Door Facing Moulded desified Wood Fibre Plates (Tropical Hardwood) with density of

iver 1200 kg/m3 and thickness of 3.2mm

Stiles and Rails
 Spruce/Southern Yellow Pine/ Uruguay Pine/ Hemlock

(Seasoned and Chemically Treated)

■ Filler 100% Pine (Spruce/ Southern yellow Pine/ Uruguay Pine/ Hemlock)

Resin (Door)
 Seasoned and Chemically Treated

■ Thickness 100% Phenol Formaldehyde (Water Proof)

Size 30 mm, 32mm, 35 mm (Can be customised)

Design pattern Moulded

Pressing Temperature 170 Degree C.

Pressing Pressure 1000 P.S.I.

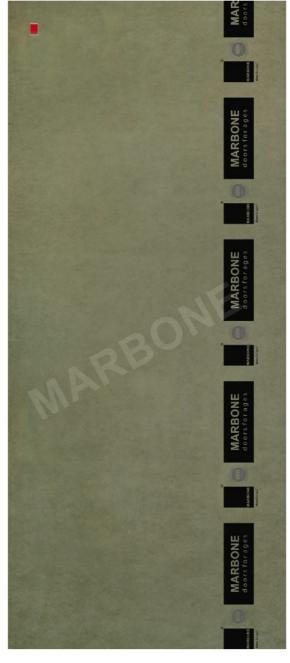
■ Finish White Primered



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HDHMR FLUSH DOORS





WHITE PRIMERED HDHMR FLUSH DOOR

HDHMR FLUSH DOOR



HDHMR FLUSH DOORS

These Doors are supplied Raw with HDHMR Surface so that you can get them finished as per your choice. Pasting Veneer or laminate on these doors are absolutely hassle free and requires minimum labour task. With HDHMR surface, you can even use them for moist area

TECHNICAL SPECIFICATIONS

■ Door 100% Pine HDHMR Flush Door - P.F.Grade

Door Surface
 HDHMR Board 3.5 mm (Density over 1380 Kg/m3)

Core 1.5 mm (Optional)

Stiles and Rails Spruce/Southern Yellow Pine/ Uruguay Pine/ Hemlock

(Seasoned and Chemically Treated)

■ Filler 100% Pine (Spruce/ Southern yellow Pine/ Uruguay Pine/ Hemlock)

Seasoned and Chemically Treated

Resin (Door)
 100% Phenol Formaldehyde (Water Proof)

Thickness
 30 mm, 32mm, 35 mm (Can be customised)

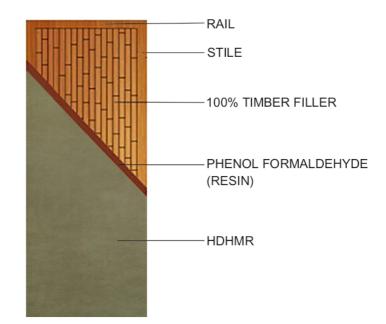
Size As per requirement

Design patternPlain

Pressing Temperature 170 Degree C.

Pressing Pressure 1000 P.S.I.









MARBONE

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WPC DOOR FRAMES (CHOUKHAT)

FEATURES

- TERMITE PROOF
- 100 % WATER PROOF
- READY TO INSTALL
- MAINTENANCE FREE
- ZERO SWELLING OR SHRINKAGE
- WEATHER RESISTANT
- UNIFORM SIZE
- HIGH IMPACT RESISTANT
- CAN BE PAINTED OR POLISHED
- CHEMICAL RESISTANT
- EASY TO CLEAN
- HEAT INSULATED
- SOUND INSULATED
- GREEN PRODUCT
- LONG LIFE
- FIRE RETARDANT



AVAILABLE SIZES (INCHES) 3X2, 4X2, 4X2.5, 5X2.5

WPC DOOR FRAMES (CHOUKHAT)

TECHNICAL DETAILS

SR. NO	TEST	UNIT	RESULT
1	Density	Kg/ m3	0.9
2	Hardness- Shore 'D'		74
3	Woter Absorption 2 hrs 24hrs.	%	0.15 0.32
4	a) Tensline Strenght at break b) Elobngation at break	Kg/cm2 %	275 12
5	Screw Withdrawal Strenght Kg. face	249	5 266
6	Nail Withdrawal Strenght Kg. face	63.2	6 87.5
7	Izod Impact	J/M	20.1
8	Chirpy Impact	KJ/m2	50.0
9	Flexural Strenght	Мра	13.1
10	Flexural Modulus	Мра	686
11	Flammability	_	Match with VO
12	Compressive Strenght	Kg/cm2	100

FUNCTIONS LIKE WOODEN FRAMES		
Sawing &Cutting	ОК	
Lamination	ОК	
Painting	ОК	
Carpenter Friendly	ОК	
NormalWood Working Tool	ОК	

PROPERTIES			
Density	High		
PVC	Virgin		
PVC Content	High PVC, Low Clcium		
Scerw Holding	High		
Impact Resistance	High		
Edges	Smooth		



GOLD LEAF METAL DOOMS



ROUND



SQUARE



CORNER





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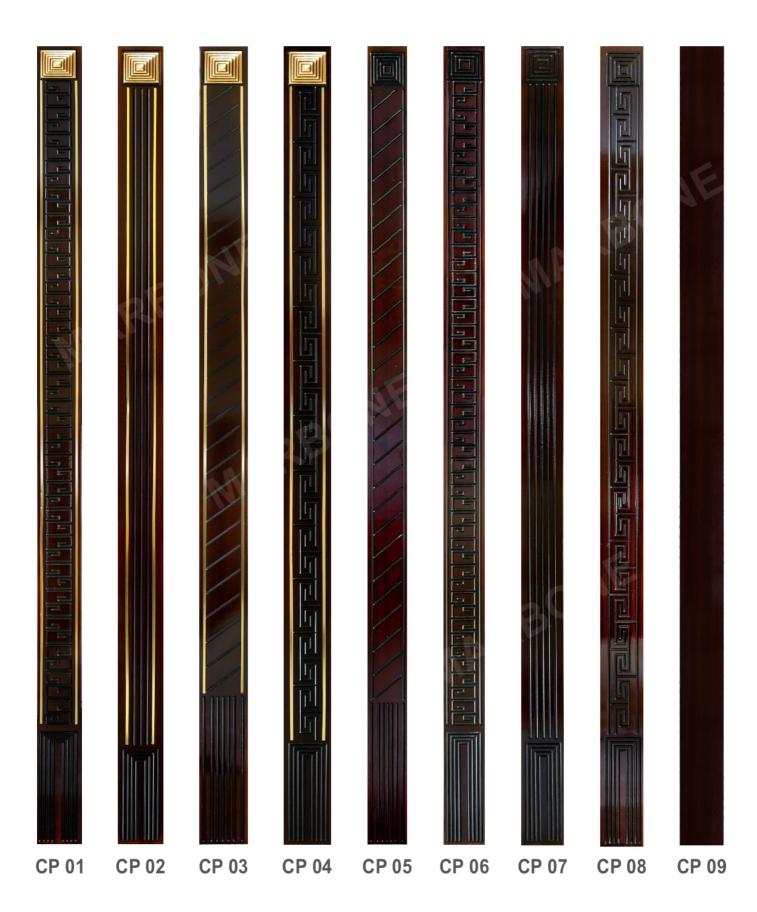
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CROWN PANELS





CROWN PANELS





R

MARBONE doors for ages

doors for ages™

FEATURES OF MARBONE DOORS

We just do not say..."We Guarantee"



Phenol Bonded



Weather Resistance



Boiling Water Resistance



Termite and Borer Treated



Seasoned Timber



Negligible Maintenance



Guaranteed Product



Quick and Easy Availability



Hot Pressed



An ISO 9001: 2015 Certified Company



IndiaMart TRUST SEAL



Assured Technical Assistance & Service



E1 and IS Standards



HDHMR Surface



GUARANTEE

Every Marbone door comes with a guarantee of 5 years against all manufacturing defects so that you can just lock them and leave the rest on us. We need to be counted we are here for ages. We call ourselves

